# REVO II RAO REVO II PGI\*



Operating manual





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# 1. EXPLANATIONS TO SYMBOLS



...Important note





...Allen key #3; #2,5



...Useful tip





# **TECHNICAL DOCUMENTATION**

according to commission regulation (EU) 2015/1185 und 2015/1186 Ecodesign

#### Contact details of the manufacturer

Manufacturer:	RIKA Innovative Ofentechnik GmbH	
Contact:	Andreas Bloderer	
Address:	Müllerviertel 20	
	4563 Micheldorf	
	Austria	

#### Details of the device

Model Identifier:	REVO II / REVO II RAO / REVO II PGI			
Equivalent models:	-			
40 000				
Notified body:	Technische Universität Wien, Getreidemarkt 9/166, 1060			
Notified body.	Wien, Austria			
Notified body no.:	1746			
Test report no.:	PL-19064-1-P			
Applied harmonised standards:	EN14785:2006			
Other applied standards/technical specifications:	-			
Indirect heating functionality:	Nein			
Direct heat output:	8 kW			
Indirect heat output:	-			

#### Characteristics when operating with the preferred fuel

Seasonal space heating energy efficiency ηs:	82,7 %
Seasonal space heating energy efficiency RIKATRONIC ηs:	-
Energy Efficiency Index:	125
Energy Efficiency Index RIKATRONIC:	-

## Special precautions for assembly, installation or maintenance

 $\label{lem:condition} \textit{Fire protection and safety distances such as distances to combustible building materials must be observed! } \\$ 

An adequate supply of combustion air for the appliance must be guaranteed at all times. Air-suction systems can interfere with the combustion air supply!

The flue gas values of the appliance must be observed for the chimney dimensioning!

### Characteristics when operating exclusively with the preferred fuel

Heat output					
Nominal heat output	P <sub>nom</sub>	8	kW		
Minimum heat output	P <sub>min</sub>	2,5	kW		
Useful efficiency					
Useful efficiency at nominal heat output	$\eta_{\text{th,nom}}$	93,2	%		
Useful efficiency at minimum heat output	$\eta_{\text{th,min}}$	95,4	%		
Auxiliary electricity consumption					
At nominal heat output	el <sub>max</sub>	0,02	kW		
At minimum heat output	el <sub>min</sub>	0,01	kW		
In standby mode	el <sub>SB</sub>	0,003	kW		
Permanent pilot flame power requirement					
Pilot flame power requirement	P <sub>pilot</sub>	n.A.	kW		

Type of heat output/room temperature control	
single stage heat output, no room temperature control	Yes
two or more manual stages, no room temperature control (**)	No
with mechanic thermostat room temperature control (**)	No
with electronic room temperature control (**)	No
with electronic room temperature control plus day timer (**)	No
with electronic room temperature control plus week timer (**)	No
Room temperature control with presence detection (**)	No
Room temperature control with open window detection (**)	No
with remote control options (**)	No

## Details of the fuel

Fuel	Preferred fuel:			Space heating emissions at nominal heat output (*)				ce heati ninimum *)			
				РМ	ogc	co	NO <sub>x</sub>	РМ	ogc	co	NO <sub>x</sub>
				I	mg/Nm³	(13% O <sub>2</sub>	.)	1	mg/Nm³	(13% O <sub>2</sub>	)
Wood logs, moisture content ≤ 25 %	No	No	-	-	-	-	-	-	-	-	-
Wood logs RIKATRONIC, moisture content ≤ 25 %	No	No	-	ı	-	-	-	-	-	-	-
Compressed wood, moisture content < 12 %	Yes	No	82,7	8	3	84	146	-	-	-	1
Other woody biomass	No	No	-	-	-	-	-	-	-	-	1
Non-woody biomass	No	No	-	-	-	-	-	-	-	-	-
Anthracite and dry steam coal	No	No	-	-	-	-	-	-	-	-	-
Hard coke	No	No	-	-	-	-	-	-	-	-	-
Low temperature coke	No	No	-	-	-	-	-	-	-	-	-
Bituminous coal	No	No	-	-	-	-	-	-	-	-	-
Lignite briquettes	No	No	-	1	-	-	-	-	-	-	1
Peat briquettes	No	No	ı	ı	-	ı	-	ı	-	-	ı
Blended fossil fuel briquettes	No	No	-	ı	-	-	-	-	-	-	-
Other fossil fuel	No	No	-	1	-	-	-	-	-	-	ı
Blended biomass and fossil fuel briquettes	No	No	-	-	-	-	-	-	-	-	-
Other blend of biomass and solid fuel	No	No	-	-	-	-	-	-	-	-	-

(\*) PM = dust, OGC = gaseous organic compounds, CO = carbon monoxide, NOx = nitrous gases (\*\*) Only required when applying correction factors F(2) or F(3)

Signed for and on behalf of the manufacturer by: Andreas Bloderer / product management

Micheldorf, 16.12.2021

Innovative Ofentechnik GmbH
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Tel.: +43 (0)7582/866-14, Fax DW: -43
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ABAM

In case of doubt as well as missing or incorrect translations, the German version is the only valid one. Subject to technical and visual changes as well as layout and printing errors.

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# **TECHNICAL DOCUMENTATION**

according to commission regulation (EU) 2015/1185 und 2015/1186 Ecodesign

### Contact details of the manufacturer

	Manufacturer: RIKA Innovative Ofentechnik GmbH	
Contact: Andreas Bloderer		Andreas Bloderer
	Address:	Müllerviertel 20
		4563 Micheldorf
		Austria

#### Details of the device

Model Identifier:	REVO II / REVO II RAO / REVO II PGI 6 kW
Equivalent models:	-
Notified body:	Technische Universität Wien, Getreidemarkt 9/166, 1060 Wien, Austria
Notified body no.:	1746
Test report no.:	PL-19064-2-P
Applied harmonised standards:	EN14785:2006
Other applied standards/technical specifications:	-
Indirect heating functionality:	Nein
Direct heat output:	6 kW
Indirect heat output:	-

#### Characteristics when operating with the preferred fuel

Seasonal space heating energy efficiency ηs:	83,0%
Seasonal space heating energy efficiency RIKATRONIC ηs:	-
Energy Efficiency Index:	125
Energy Efficiency Index RIKATRONIC:	-

#### Special precautions for assembly, installation or maintenance

Fire protection and safety distances such as distances to combustible building materials must be observed!

An adequate supply of combustion air for the appliance must be guaranteed at all times. Air-suction systems can interfere with the combustion air supply!

The flue gas values of the appliance must be observed for the chimney dimensioning!

#### Characteristics when operating exclusively with the preferred fuel

Heat output					
Nominal heat output	P <sub>nom</sub>	6	kW		
Minimum heat output	P <sub>min</sub>	2,5	kW		
Useful efficiency					
Useful efficiency at nominal heat output	$\eta_{\text{th,nom}}$	93,7	%		
Useful efficiency at minimum heat output	$\eta_{\text{th,min}}$	95,4	%		
Auxiliary electricity consumption					
At nominal heat output	el <sub>max</sub>	0,02	kW		
At minimum heat output	el <sub>min</sub>	0,01	kW		
In standby mode	el <sub>SB</sub>	0,003	kW		
Permanent pilot flame power requirement					
Pilot flame power requirement	P <sub>pilot</sub>	n.A.	kW		

Type of heat output/room temperature control	
single stage heat output, no room temperature control	Yes
two or more manual stages, no room temperature control (**)	No
with mechanic thermostat room temperature control (**)	No
with electronic room temperature control (**)	No
with electronic room temperature control plus day timer (**)	No
with electronic room temperature control plus week timer (**)	No
Room temperature control with presence detection (**)	No
Room temperature control with open window detection (**)	No
with remote control options (**)	No

#### Details of the fuel

Fuel	Preferred Other fuel: suitable fuel:					Space heating emissions at nominal heat output (*)				Space heating emissions at minimum heat output (*)(**)			
		- Canada - C		РМ	ogc	СО	NO <sub>x</sub>	РМ	ogc	co	NO <sub>x</sub>		
				r	ng/Nm <sup>3</sup>	(13% O <sub>2</sub>	2)	r	ng/Nm³ I	(13% O	2)		
Wood logs, moisture content ≤ 25 %	No	No	-	-	ı	-	-	-	-	-	-		
Wood logs RIKATRONIC, moisture content ≤ 25 %	No	No	-	-	-	-	-	-	-	-	-		
Compressed wood, moisture content < 12 %	Yes	No	83,0	8	3	62	150	-	-	-	-		
Other woody biomass	No	No	-	-	-	-	-	-	-	-	-		
Non-woody biomass	No	No	-	-	-	-	-	-	-	-	-		
Anthracite and dry steam coal	No	No	ı	-	i	-	-	-	-	-	-		
Hard coke	No	No	ı	-	ı	-	-	-	-	-	1		
Low temperature coke	No	No	-	-	ı	-	-	-	-	-	-		
Bituminous coal	No	No	-	-	-	-	-	-	-	-	-		
Lignite briquettes	No	No	-	-	-	-	-	-	-	-	-		
Peat briquettes	No	No	-	-	-	-	-	-	-	-	-		
Blended fossil fuel briquettes	No	No	-	-	-	-	-	-	-	-	-		
Other fossil fuel	No	No	-	-	-	-	-	-	-	-	-		
Blended biomass and fossil fuel briquettes	No	No	-	-	-	-	-	-	-	-	-		
Other blend of biomass and solid fuel	No	No	-	-	-	-	-	-	-	-	-		

(\*) PM = dust, OGC = gaseous organic compounds, CO = carbon monoxide, NOx = nitrous gases (\*\*) Only required when applying correction factors F(2) or F(3)

Signed for and on behalf of the manufacturer by: Andreas Bloderer / product management Innovative Ofentechnik GmbH
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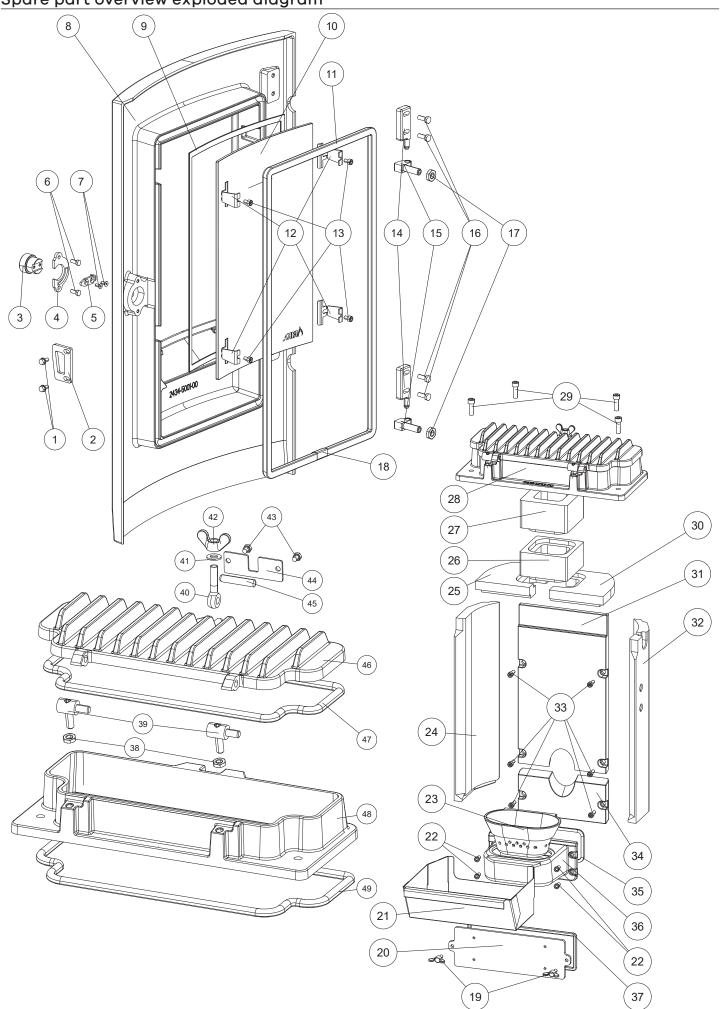
Micheldorf, 25.04.2022

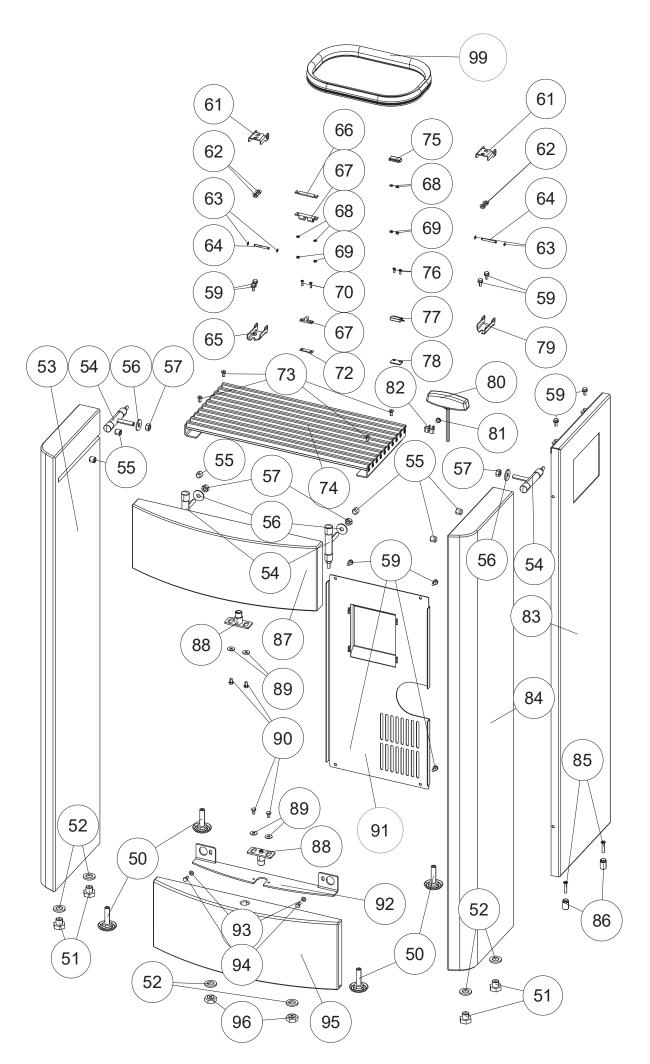
In case of doubt as well as missing or incorrect translations, the German version is the only valid one. Subject to technical and visual changes as well as layout and printing errors.

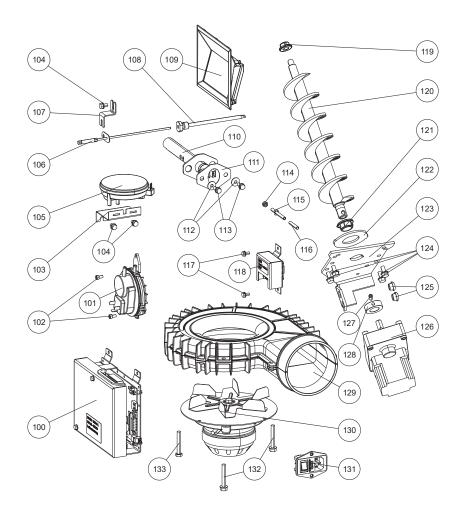
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# 3. TECHNICAL DATA

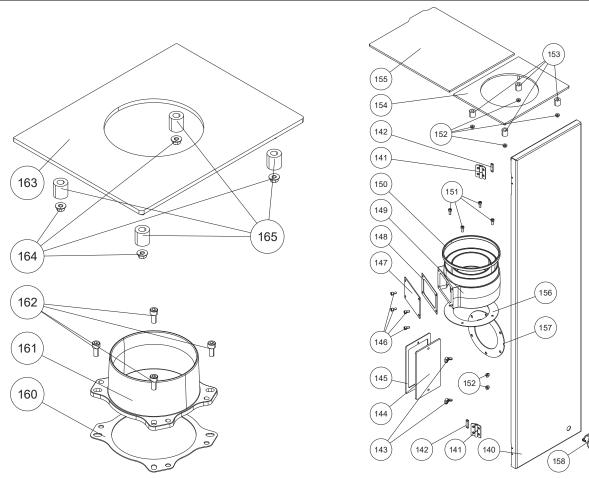
Spare part overview exploded diagram







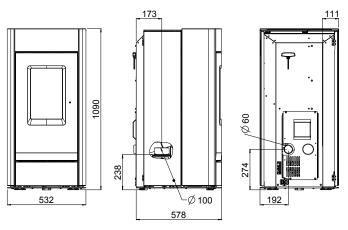
Spare part overview exploded diagram RAO/PGI



Nr.	Art.Nr.	Description	Nr.	Art.Nr.	Description	Nr.	Art.Nr.	Description
1	N110032	Hexagonal screw M06x12	57	N108656	Hexagonal nut M08	117	N111836	Self-tapping screw
2	L01998	Closure flap	59	N112240	Self-tapping screw M05x10	118	B16030	Additional motherboard
3	Z37918	Locking bolt	61	L02498	Hinge			for motor, incl. cable
4	L01450	Closure plate	62	N112297	Self-locking nut	119	Z35183	Friction bearing D10
5	L01449	Lock tongue	63	N110501	Circlips	120	B12301	Auger
6	N112138	Hexagonal screw	64	Z34854	Hinge shaft	121 122	Z35182	Friction bearing D16
7	N109985	Allen screw M04x10	65	L03691	Bottom hinge left	123	Z31674 L00797	Centring plate
8	Z37676	Front door	66	L01446	Lock washer	124	N104976	Motor holder plate Self-tapping screw
	B18631	Front door assy	67	N110461	Double ball catch	125	Z18997	Rubber buffer
9	N103693	Flat seal black 8x2	68	N112144	Washer M03	126	N112030	Screw motor, stepless
10	Z37679	Front door glass	69	N112143	Hexagonal nut M03	127	N112499	Grub screw
11	N112551	Round sealing strip grey D11 (1m)	70	N112085	Hexagonal countersunk screw	128	Z11915	Lock ring conveyer screw
12	L03676	Glass holder	72	L01502	Lock washer	129	B16155	Induced draft fan housing
13	N112075	Allen screw	73	N108485	Allen screw		B15913	Induced draft fan assy
14	Z34472	Hinge plate	74	B18627	Convection cover assy	130	N111581	Induced draft fan motor
15	Z34457	Hinge	75	N111732	Magnetic switch top part	131	Z38188	IEC mains socket
16	N103964	Hexagonal screw M06x16	76	N112165	Hexagon socket screw	132	N110573	Hexagonal screw
17	N111780	Hexagonal nut	77	N/444700	Magnetic switch bottom	100	N/05007	Self-tapping screw
18	N112603	Glass fabric tape adhesive	77	N111733	part	133	N105627	M06x40
19	N112480	Wing screw	78	L01445	Switch spacer		Version	on RAO/PGI
20	Z33795	Cleaning cover	79	L03692	Bottom hinge right			Side casing panel back left
21	L03674	Ash drawer	80	N112484	Door opener	140	LB00778	RAO/PGI
22	N111846	Hexagon socket 06x12	81	N112502	Self-tapping screw	141	Z37907	Hinge
23	Z35804	Recess	82	Z35691	Spring plug	142	L03709	Retaining plate
24	Z37318	Firebrick lining front left	83	L03551	Side casing panel right	143	N112077	Wing nut
25	Z37882	Baffle plate left	84	Z37702	back Sagnetone right	144	Z37449	Cleaning opening
26	Z37905	Exhaust duct	04	Z37702 Z37705	Soapstone right Stone white right	145	Z37448	Seal
27	Z37237	Exhaust duct	85	N112134	Self-tapping screw	146	N108486	Allen screw M05x10
28	B18332	Cover combustion	86	Z37910	Centre sleeve	147	L03376	Cover air supply
		chamber assy	87	Z37704	Soapstone top	148	Z37332	Seal
29	N106617	Allen screw M08x25	0,	Z37914	Stone white top	149	Z37190	Flange
30	Z37928	Baffle plate right	88	B18632	Stone retainer assy	150	N112462	Sealing
31	Z37142	Cast rear panel	89	N111964	Hexagonal screw	151	N112694	Hexagon socket screw
32	Z37319 N112170	Firebrick lining right	90	N112009	Flat washer	152	N112297	Self-locking nut
34	Z37143	Hexagon socket screw  Casting rear wall bottom	91	LB00777		153	N112530	Spacer
34	23/143		92	Z38114	Facing retainer	154	LB00781	Cover PGI
35	N103066	Round sealing strip black D06	93	N111965	Washer M05	155	LB00779	Container lid RAO/PGI
36	B17529	Fire trough holder	94	N111950	Hexagonal screw M05x10	156	Z38122	Seal
37	N100474	Sealing cord black D08	95	Z37915	Soapstone bottom	157	N112015	Flue pipe sealing
38	N105378	Hexagonal nut		Z37917	Stone white bottom	158	B19306	Shutter
39	B18352	Hinge black	96	Z38195	Levelling screw black	160	Z37830	Pipe adapter seal
40	N112386	Swing bolt	99	N112600	Container seal	161	Z37844	Pipe adapter
41	N112389	Washer	100	B16561	Mainboard USB11	162	N112694	Hexagon socket screw
42	N112387	Wing nut	101	N112102	Differential pressure switch	163	LB00780	Cover assy, top flue outlet Self-locking nut
43	N111799	Hexagonal screw	102	N103990	Allen screw M04 x08	164	N112297	
44	Z36922	Holder plate	103	L03638	Holder plate	165	N112530 B18664	Spacer Wiring harness
45	N112390	Cylindrical pin	104	N111911	Self-tapping screw		D10004	Cable for differential
46	B18331	Cleaning opening assy	105	N112473	Differential pressure		Z38075	pressure sensor
47	N100476	Sealing cord black D10			sensor		705010	Cable for touch-screen
48	Z37131	Combustion chamber	106	B19087	Temperature sensor		Z35018	1,25 m
		Cover	107	L01954	Pressure bracket		N111604	Fuse 2,5 A
49	N107048	Sealing cord black D10	108	B16053	Sensor tube		Z38190	Mains plug
50	N112490	Levelling screw black	109	B16574	Touch-display plug-in		Z34841	Cable for additional
51	Z34366	Bolt stone	110	B17166	Ceramic ignition			motherboard
52	Z37809	Support pad, silicone	111	Z36290	Seal for ignition		E16473	Sealing kit
53	Z37703 Z37706	Soapstone left Stone white left	112	N100169 N111793	Washer M05			
54	B17390	Stone white left Stone retainer assy	113 114	N100141	Self-tapping screw Hexagonal nut M05			
55	N112179	Grub screw	115	B18173	Pressure Pipe			
56	N111843	Washer M08	116	N111551	Silicon hose			
50	. 11110-10		110	. 1111001	S5611 11.030			

Note: Please consider the powdercoated parts can differ slightly in colour and colour effects though they are elaborated in high quality. Fairing parts with minor damage cannot be repaired and must therefore be replaced as spare parts. There is no matching RAL colour for the painted fairing parts.

## Dimensions of REVO II RAO/PGI



Dimensions		RAO	PGI
Height	[mm]	1090	1090
Width	[mm]	532	532
Corpus depth	[mm]	578	578
Corpus depth with supply air option E16435	[mm]		631
Weight			
Weight without shell	[kg]	145	145
Weight with stones	[kg]	230	230
Flue pipe connection			
Flue pipe outlet	[mm]	100	100
Connection height	[mm]	238	333
Original angle pipe total depth	[mm]	-	-
Original angle pipe distance to rear wall	[mm]	-	-
Depth from rear wall to middle of flue pipe	[mm]	173	173
Original angle pipe side distance	[mm]	111	111
Rear connection height	[mm]	-	-
Rear connection side distance	[mm]		
Fresh air connection			
Diameter	[mm]	60	60
Connection height	[mm]	274	274
Side distance	[mm]	192	192

# **Amount of Fuel**

	Nominal load	Part load
Amount of fuel	~1,9 kg/h*	~0,6 kg/h*
Burn time at full pellet hopper	~18 h*	~57 h*

\*Practical values may vary depending on pellet quality.

## Note

Pellet consumption depends on the size of the pellets. The larger the pellets, the slower the feed and vice versa.

## Technical data for REVO II RAO/PGI

Technical data		8 kW	6 kW
Heating power range	[kW]	2,5 - 8	2,5 - 6
Fresh air demand	[m³/h]	18	13
Room heating capacity (depending on house insulation)	[m³]	50 - 220	50 - 160
Fuel consumption	[kg/h]	≤1,9	≤1,3
Pellet container capacity*	[I]/[kg]	39/~25	39/~25
Electric supply	[V]/[Hz]	230/50	230/50
Average electrical input	[W]	~20	~20
Fuse	[A]	2,5 AT	2,5 AT
Efficiency	[%]	93,2	93,7
CO <sub>2</sub>	[%]	13,1	10,3
CO-emission on 13% O <sub>2</sub>	$[mg/m_N^3]$	84	62
Dust emission	$[mg/m_N^3]$	8	8
Exhaust	[g/s]	4,8	4,5
Exhaust temperature	[°C]	180,1	144
Chimney draft requirement	[Pa]	3	3

# \*The capacity in kg may deviate due to different pellet bulk densities.

The owner of small firing systems or the person authorised for the small firing system is to keep the technical documentation and is to submit it to the authorities or the chimney sweep on request.

#### Note



Please observe the national and European standards as well as local regulations concerning the installation and operation of firing installations!

## **Packaging**

Your first impression is important to us!

The packaging of your new stove provides excellent protection against damage. However damage to the stove and accessories may still occur during transport.

#### Note



Therefore please check your stove on receipt for damage and completeness! Report any deficiencies to your dealer immediately! Pay particular attention during unpacking that the stone panels remain intact. Scratches to the material can easily occur. Stone panels are excluded from the warrant.

The packaging of your new stove is environmentally neutral to a areat extent.

## Tip



The wood used in the packaging has not been surface treated. The cardboard and film (PE) can be disposed of via the municipal waste collection for recycling.

### **Electrical connection**

The stove is supplied with an approx. 2 m long connecting cable with a Euro-plug. This cable is to be connected to a 230 Volt / 50 Hz socket. The average electrical power consumption is some 20 Watt in heating operation. And approx. 150 Watt during automatic ignition. The connection cable must be laid so that there is no contact to any sharp edges or hot surfaces of the stove.

### 4. INSTALLING THE STOVE

#### Note



Assembly may only be performed by authorised specialist companies.

#### Note



Please observe the regional safety and building regulations. Please contact your master chimney sweep in this context.

#### Note



Only use heat-resistant sealing materials as well as corresponding sealing strips, heat-resistant silicon and rock wool.

#### Note



Also take care that the flue does not project into the free crosssection of the chimney.

#### Note



In case of room-air independent operation the stove pipe connections must be tightly sealed permanently. Use a heat-proof silicon to position the stove pipe on the conical supports of the flue tube nozzles and for insertion in the chimney flue lining.

#### Note



The stove should not be pushed on unprotected floors.

#### Tip



Strong corrugated cardboard, cardboard or e.g. old carpet is useful to assist assembly and as a base. The stove can also be pushed on this cardboard or carpet.

We recommend original flue pipes from RIKA for proper connection.

## Connection to the chimney

- The device must be connected to a flue that is approved for solid fuels and is insensitive to moisture. The moisture insensitivity may vary if the flue calculation results in a dry operation. The chimney must have a diameter of min. 100 mm for pellet stoves and 130 mm -150 mm for log wood stoves depending on the diameter of the flue pipes.
- Avoid long flue pipes to the chimney. The horizontal length of the flue pipe should not exceed 1.5 metres.
- Avoid to many bends of the flue gas pipes. There should not be more than 3 bends in the exhaust pipe.
- Please use a connection with a cleaning opening.
- Connections must be made of metal and must meet the requirements of the standard (install the connections airtight).
- Before installing a chimney calculation must be made. The evidence must be performed for single occupancy to EN13384-1 and EN13384-2 for multiple occupancy.
- The maximum draft of the chimney should not exceed 15 Pa.
- The derivation of the flue gases must be guaranteed even during a temporary power outage.

#### Note



If connecting to multiple connection chimneys and depending on country regulations, additional safety equipment is required. Your local chimney sweep will advise you in this case.

#### Note



Be sure to prevent condensed water from entering via the flue connection. You may need to have a condensate ring installed - ask your chimney sweeping expert for more information. Damages caused by condensate are excluded from manufacturer's warranty.

# Connecting to a steel chimney

The connection must be calculated and shown with EN13384-1 and EN13384-2.

Use only insulated (double) stainless steel tubes (flexible aluminum or steel tubes are not permitted).

An inspection door for regular inspection and cleaning must be present.

The flue pipe connection to the chimney has to be air-tight.

## Combustion air

Every combustion process requires oxygen from the surrounding air. This so-called combustion air is removed from the living are in the case of individual stoves without external air connections.

This air removed must be replaced in the living space. Very tightly sealed windows and doors in modern flats may mean that too little air replaces that used. The situation also becomes problematical due to additional venting in flats (e.g. in the kitchen or WC). If you cannot feed in external combustion air, then air the room several times a day to prevent negative pressure in the room or poor combustion.

# Feeding in external combustion air

only for devices which are able to run in room-air independent operation.

- Combustion air must be fed to the stove from outside via a sealed pipe for operation independent of the room air. According to EnEV, it must be possible to shut off the combustion air pipe. The open/closed setting must be clearly recognisable.
- Connect at the air intake either a pipe Ø 125 mm for log wood and combi stoves, or Ø 50 mm or Ø 60 mm for pellet stoves. Fix it with a hose clamp (not included!). At pellet stoves with longer intake pipes than 1 m the diameter should be increased to 100 mm. (see RIKA range).
- To ensure sufficient air intake, the intake pipe should not exceed max. 4 metres and have max. 3 bends.
- If the line leads outside it must have a windbreak.
- In extreme cold pay attention to icing on the air intake opening (check)
- It is also possible to suction in combustion air directly from another sufficiently vented room (e.g. cellar).
- The combustion air pipe must be tightly connected (adhesive or cement) permanently to the air nozzles of the stove.
- If you do not use the stove for a long time, please close the combustion air intake to prevent the stove from moisture.

## Note



Please note that problems may arise due to updrafts in the case of combustion air supply from an integrated chimney ventilation shaft. If the combustion air flowing downwards is heated it may rise and thus counter the chimney with a resistance which in turn reduces the negative pressure in the combustion chamber. The chimney manufacturer is to guarantee that the resistance for the combustion air is a maximum 2 Pa even in the least favourable operating state of the chimney.

If one or more of these conditions does NOT apply, the result is poor combustion in the stove and negative pressure in the installation room.

#### 5. IMPORTANT INFORMATION

## General warning and safety information

Observance of the introductory general warning information is imperative.

- Read the entire manual thoroughly before installing and putting the stove into service. Observe the national provisions and laws as well as the regulations and rules applicable locally.
- RIKA stoves should only be installed in rooms with normal humidity (dry areas according to VDE 0100 Part 200). The furnaces are not splash water protected and may not be installed in wet areas.
- Only approved transport equipment with sufficient load carrying capacity may be used with your heating appliance.
- Your heating appliance is not suitable for use as a ladder or stationary scaffolding.
- The burning of fuel releases heat energy that lead to extensive heating of the stove surfaces, doors, door and operating handles, glass, flue pipes and possibly the front wall. Refrain from touching these parts without appropriate protective clothing or equipment e.g. heat-resistant gloves or means of operation (operating handle).
- Make your children aware of this particular danger and keep them away from the stove during heating.
- Only burn approved heating materials.
- The combustion or introduction of highly flammable or explosive materials such as empty spray cans etc. in the combustion chamber and storing them near the stove is strictly prohibited due to the danger of explosion.
- No light or inflammable clothing is to be worn when post-heating.
- Use the heat-resistant gloves supplied to open the doors of your stove
- Make sure that no embers fall out of the combustion chamber onto inflammable material.
- Placing non-heat resistant objects on the stove or near it is prohibited.
- Do not place clothing on the stove to dry.
- Laundry racks etc. must be placed at a sufficient distance to the stove – ACUTE DANGER OF FIRE!
- When your stove is burning, the use of highly inflammable and explosive materials in the same or adjacent rooms is prohibited.
- If the stove is heated in continuous operation, the cleaning intervals are shorter. Increased wear, especially of the thermally stressed parts, is the result. Please therefore strictly follow the requirements for cleaning and maintenance!

#### Note

Waste and liquids may not be burnt in the stove!

# U

#### Note

To prevent your stove from overheating of the internal components, do never cover the convection fins!

#### Note



CAUTION when filling the pellet container. The opening of the pellet container is sufficiently dimensioned to ensure easy filling. Take great care that no pellets drop to the convection fins and the hot stove body. This can cause a lot of smoke.

#### Tip



Therefore we recommend refilling the pellet container at a cold stave

#### Note



Your stove will expand and contract during the heating and cooling phase. This can sometimes lead to slight bending or cracking noises. This is normal and is no reason for a complaint.

## First heating

The stove body, just as various steel parts, cast iron parts and the flue pipes are painted with a heat resistant paint. During the first heating the paint dries out completely. This may cause a slight smell. Touching or cleaning the painted surfaces during the curing should be avoided. The hardening of the paint is finished after the first heating with high power.

## Safety distances

#### Note

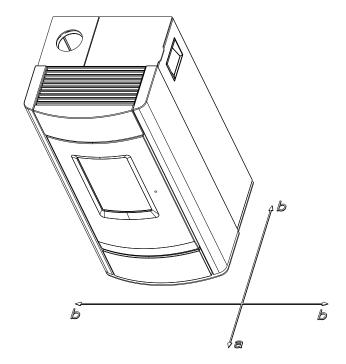


- 1. To non-combustible objects
- a > 40 cm, b > 10 cm
- 2. To combustible objects and reinforced concrete load-bearing walls
- a > 80 cm, b > 10 cm

#### Tip



Please observe a minimum distance of 20 cm behind and sideways the stove for maintenance.



## Prior to set up

#### Floor bearing capacity

Ensure that the substructure is capable of bearing the weight of the stove prior to set-up.

#### Note

No modifications may be made to the firing installation. This also leads to loss of warranty and guarantee.

#### Floor protection

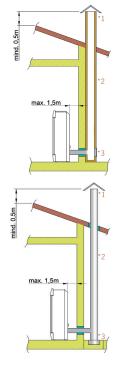
A glass, sheet steel or ceramic plate is recommended, if the floor is combustible (wood, carpet, etc.). Please observe the respective local regulations and rules.

#### Flue pipe connection

- Flue pipes pose a particular source of hazard regarding gas leaks and fire. Get the advice of an authorised specialist company for the layout and assembly.
- Please observe the corresponding installation guidelines for walls panelled with wood when connecting your flue pipes to the stove.
- Observe the formation of flue gas (atmospheric inversion) and draughts when the weather is unfavourable.
- Infeed of too little combustion air can lead to smoke in the rooms or to flue gas leaks. Hazardous deposits in the stove and chimney may also occur.
- If flue gas escapes, let the fire burn out and check whether all the air inlet openings are free and the flue gas pipes and the stove pipe are clean. If in doubt notify the master chimney sweep since draught malfunctions may be connected to your chimney.

## The correct chimney connection

There are several ways to connect your stove to the chimney, eg:



## 1) wind break, 2) chimney, 3) inspection opening

For the selection of the connection and to ensure a proper connection between the stove and chimney, please read the guide "INSTALLING THE STOVE" or ask your local chimney sweep.

#### Stoves type 1 (BA 1):

- Suitable for multiple occupancy. (Note the different country regulations.)
- These may only be operated with the combustion chamber door closed.
- The combustion chamber door is to be kept closed when the stove is not in operation.
- Fouling of the chimney i.e. deposits of highly inflammable materials such as soot and tar and subsequently fire in the chimney may occur if the chimney is miscalculated and dimensioned wrong.
- If this occurs, disconnect the mains plug. Phone the fire brigade and get yourself and other residents out of harm's way.

#### Note



Your pellet stove has been tested as a room-air independent stove according to EN14785. It can be operated room air dependent or room air independent.

#### ROOM-AIR INDEPENDENT OPERATION:

The stove is certificated for type FC62x of the approval principles for the inspection and evaluation of ambient air independent fireplaces specified by the Deutsches Institut für Bautechnik (DIBT) (German Institute for Building Technology). Thanks to an air-tight configuration of the air supply line and flue pipes the stove may be operated in air-tight rooms and in rooms with room-air installations (e.g. controlled ventilation and venting systems, extractors etc.).

#### ROOM-AIR DEPENDENT OPERATION:

In combination with room-air installations (e.g. controlled ventilation and venting systems (extractors etc.) it must be ensured that the stove and the room air system are monitored and safeguarded mutually (e.g. via a differential pressure controller). The combustion air infeed of approx.  $20~\text{m}^3/\text{h}$  must be ensured.

Please observe the respective local regulations and rules in consultation with your master chimney sweep. For changes after the printing of this manual, we can not assume any liability. We reserve the right to change without notice.

## Convection air conduction

### Only for stoves with MULTIAIR

The stove is delivered with a cover on the convection air outlet to prevent direct heat to the wall.



Operation without this cover or without attached convection pipes is not allowed. If you do though no warranty and no liability is accepted for damage.

- The amount of air and temperature is designed to heat one additional room
- Note the regional specific fire safety regulations and clarify the connection situation with the competent authority
- The max. temperature of the convection air is 180° C at the air outlet.
- The convection air should be as short as possible.
- Keep the number of deflections as small as possible.

#### Note



Please pay attention to the national and country-specific building and fire regulations when connecting the convection air pipes. Installation and assembly must be performed by a trained specialist only.

## 6. BRIEF INFORMATION ON FUEL - PELLETS

## What are pellets?

Wood pellets are a standardised fuel. Every manufacturer must adhere to certain conditions in order to enable flawless, energy-efficient heating. Pellets are made from wooden waste, from sawmills and planning workshops, as well as from residue from forestry operations. These starting products are crushed, dried, and pressed into pellet fuel without any bonding agent.

#### **ENplus - Pellets**

This ENplus standard sets benchmarks in the European pellet market. The traceability of pellets is ensured thanks to the use of identification numbers. The pellet manufacturers' production facilities and manufacturing processes are reviewed every year. A quality assurance system ensures the pellets comply with the requirements of the new standard and that the conditions for trouble-free heating are guaranteed



# Wood pellet specification according to ENplus – A1

Parameter	Measure	ENplus-A1
Diameter	mm	6 (±1) <sup>2)</sup>
Length	mm	3,15-403)
Buld density	kg/m³	≥ 600
Calorific value	MJ/kg	≥ 16,5
Water content	Ma%	≤ 10
Fine fraction (< 3,15 mm)	Ma%	≤ 1
Mechanical rigidity	Ma%	≥ 97,5 <sup>4)</sup>
Ash content	Ma% <sup>1)</sup>	≤ 0,7
Ash softening temperature	(DT) °C	≥ 1200
Chlorine content	Ma% 1)	≤ 0,02
Sulphur content	Ma% 1)	≤ 0,03
Nitrogen content	Ma% 1)	≤ 0,3
Copper content	mg/kg 1)	≤ 10
Chrome content	mg/kg <sup>1)</sup>	≤ 10
Arsenic content	mg/kg 1)	≤ 1
Cadmium content	mg/kg <sup>1)</sup>	≤ 0,5
Mercury content	mg/kg 1)	≤ 0,1
Lead content	mg/kg <sup>1)</sup>	≤ 10
Nickel content	mg/kg 1)	≤ 10
Zinc content	mg/kg <sup>1)</sup>	≤ 100

- 1) in an anhydrous state
- 2) diameter must be specified
- 3) a maximum of 1% of the pellets may be longer than 40 mm, max. length is 45 mm
- 4) the limit value of ≥ 97,7 Ma.-% applies when conducting measurements with a lignotester (internal control)

Your pellet stove is only approved for the burning of pellets of tested quality. Please ask your pellet stove dealer for tested fuel and a list of monitored fuel manufacturers.

#### Note

Only burn pellets that have been inspected according to ENplus - A1. Using poor quality or prohibited pellet fuel will have a negative effect on the function of your pellet stove and can also lead to the warranty becoming null and void, as well as the product liability connected with this.

#### Note



Burning straw, maize, woodchips etc. is not permitted! Observe waste incineration legislation! Non-observance of these regulations makes void all warranty and guarantee claims and may impair the safety of the unit!

## Pellet container refilling during operation

#### Note



CAUTION when filling! Avoid direct contact between the plastic bag and the hot stove. Immediately remove all pellets that have fallen on the hot stove or next to the container!

We recommend always having a suitable amount of pellets in the container to prevent the fire from extinguishing due to a lack of fuel. Check the level frequently. However the container lid should be kept closed, except during filling.

If you refill the container during operation (open the container lid), the fan will speed up and the pellet auger will stop; operation will only be continued once the container lid is closed again.

Pellet container capacity: (see TECHNICAL DATA)

## Pellet storage

In order to guarantee problem free burning of the wooden pellets, it is imperative necessary to store the fuel as dry as possible and free from impurities.

Pellets should not be kept in sacks outdoors or stored in a manner where they are exposed to the environment. This can lead to blockages in the screw convevor.

#### Note



Screw stoppers are excluded from the warranty.

#### 7. TECHNOLOGY AND SAFETY FUNCTIONS

The technological advances in your new combi stove are the result of years of testing and practical experience. The practical advantages of your pellet stove are convincing:

# Operating comfort

All functions can be regulated using the integrated touch display. The user-friendly interface permits extremely easy operation.

# Top efficiency - lowest emissions

All processes in the stove are fully automated. The parameters

- Air control
- Temperature monitoring
- Pellet dosing

are continuously optimised. This guarantees optimum combustion. The result are low consumption and very good exhaust gas values that even undercut the legally permitted limits.

#### Note



Due to the automated control, you may hear flame fluttering, falling pellets and sounds from the activation of the electronic components during operation.

## **DAR - Dynamic Air Regulation**

A differential pressure sensor in the supply air system measures the air flow. The fan speed is adjusted automatically and guarantees optimum combustion.

The air pipe of an external supply air pipe can also be monitored in this way.

# Pressure monitoring

The negative pressure in the combustion chamber is continuously monitored during operation. Below a defined threshold, a correct operation can not be guaranteed and the unit will switch off with the fault message "NOT ENOUGH LOW PRESSURE" for safety reason.

#### Note



If the stove is used in a habitation together with a kitchen hood or a ventilation (WC) it might happen that the built-in pressure switch stops the stove. If using the hood make sure that an adequate supply of air is ensured.

## Low-temperature shutdown

The unit switches off if the stove cools below a minimum temperature. This switch-off may occur if pellet ignition is delayed.

## Electrical excess current protection

The stove has a main fuse (at the rear) to protect against excess current.

# Automatic cleaning cycle

The speed of the flue gas fan is increased every hour for a short period to blow ash from the burn pot, increasing the operational safety. The status indicator CLEAN appears on the display.

#### Only for stoves with turning grids:

Every 6 hours (interval adjustable) an additionally automatic big cleaning cycle is performed. The stove stops, the automatic cleaning tilts the grid and then re-ignites the stove. The status indicator BIG CLEAN appears on the display continuously. The cleaning procedure with tilting the grid is to convey ash and clinker from the burn pot into the ash drawer.

#### Note



This additional function does not replace a manual cleaning as described in CLEANING and MAINTENANCE, as this is absolutely necessary to do regularly.

#### Note



Due to the turning grid there is a certain generation of noise during the automatic cleaning cycle (START or BIG CLEAN).

# Component monitoring

All the electrical components used are continuously monitored during operation. If a component is defective or can no longer be actuated correctly, then operation is stopped and a warning or error message is issued (see MANUAL TOUCH DISPLAY).

## Auger motor monitoring

Too long or wet pellets as well as pellets with too high dust content (see BRIEF INFORMATION ON FUEL PELLETS) can cause so-called "auger jammers" in the auger channel. This may also happen if the pellets accumulate in the burn pot and the backlog reaches into the chute. The auger motor reacts in both cases with an increased current consumption, which causes the error message: DISCHARGE MOTOR BLOCKED. The stove will be stopped. Please call the customer service immediately.

# Power failure (during heating)

After a brief power failure, the operating functions that were set before the power failure, continues. If the power failure lasts longer, the stove goes to start phase if sufficient temperature or embers are present. If the power failure lasts too long, the stove goes into the stop phase. The flue gas fan continues to burn any pellet residues (approximately 10 minutes). Then it will restart automatically.

## Power failure (during the initial stage)

After a brief power failure the boot process continues. If the power failure lasts longer, the stove is in the stop phase. The flue gas fan continues to burn any pellet residues (approximately 10 minutes). Then it will restart automatically.

## 8. ASSEMBLY / DISASSEMBLY SIDE PANELS

#### Note



Only work on the unit when the mains plug has been disconnected and the stove has cooled down completely.

#### Note



During assembly / dismantling do not allow objects (screws etc.) to fall into the pellet container – they can block the screw conveyor and damage the stove.

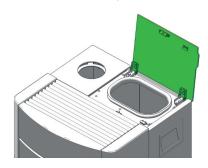
#### Note



During any conversion work, take particular care of your fingers and any panels and stove attachments. Select soft bases to prevent scratches to your living space furniture and stove panels.

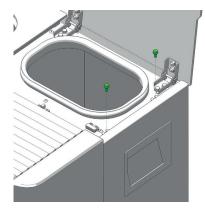
# Disassembly rear side panel

Open the pellet container lid. In this position it remains open.



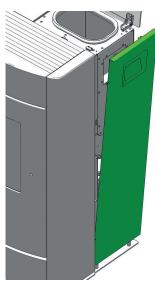


Remove the 2 hexagonal screws of the rear side panel..





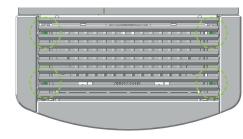
Tilt the rear side panel slightly outwards and disconnect the display cable. Lift the panel to remove it.





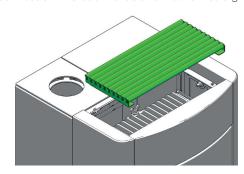
# Disassembly stones

Loosen the 4 screws of the convection fins.





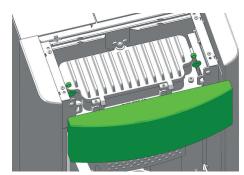
Push the convection fins backwards and lift them straight up.



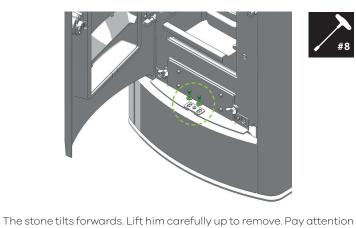


Open the combustion chamber door.

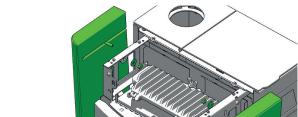
Remove the 2 hexagonal nuts including washers. Now you can pull the stone forward with caution.





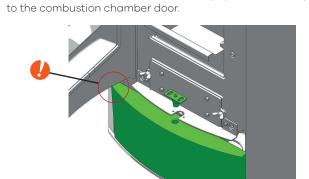




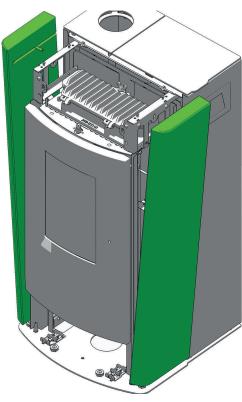




Tilt the stone carefully sidewards and lift him up.



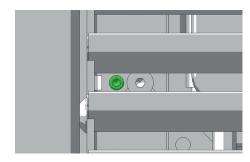






Install the removed parts in reverse order.

There are 4 Allen screws to align the convection fins perfectly.





#### 9. COMFORT OPTIONS

## Room sensor, Radio room sensor

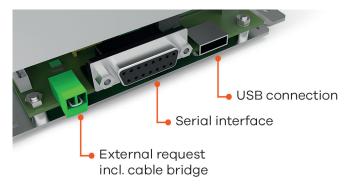
This option permits control of your stove via room temperature. You can set both the room temperature and the heating times required. A room temperature selected by you is observed during the heating times.

Please see the operating instructions for the option room sensor and wireless room sensor for more detailed information.

# Interface for various options

#### for various options

The ROOM SENSOR and the WIRELESS ROOM SENSOR are to be connected to the interface (stove rear) using the connection cable supplied.



#### (condition as delivered)

## External request

- Low-pressure controller\* for multiple occupancy (e.g. BROKO -ON by default, see Settings)
- External room thermostat\*, Rotary controller\* (in conjunction with MULTIAIR)
- Contactor (e.g. exhaust hood)\*
- \* remove cable bridge and connect a 2-pin cable with a section between 0.5 and 0.75mm<sup>2</sup> instead.

It will take approximately 1 minutes for your stove to shut down after receiving an external shut-down request.

#### Note

**Operation is not possible** unless either the cable bridge, or an external request (e.g. an external room thermostat) are connected. The external request has priority over all operating modes (MANUAL/AUTOMATIC/COMFORT).

## Serial interface

- RIKA room sensor/ RIKA radio room sensor (available on request)
- RIKA GSM Control (available on request)

#### **USB** connection

■ RIKA FIRENET (available on request)

## External room thermostat

Your stove has an interface on the rear wall to which you can connect a customary room thermostat. This requires a 2-pole cable of 0.5 – 0.75 mm2 cross-section that you have to connect instead of the cable bridge fitted for delivery.

## External connection cable bridge

If the control of your stove is to be assumed by an external room thermostat, you have to connect your external room thermostat (1) instead of the standard integrated cable bridge (2).

The connected room thermostat can be operated in either MANUAL or AUTOMATIC MODE. In both MODEs, the current set heat output is used, in AUTOMATIC MODE the heating times set at the stove can also be activated.

You can see whether the external demand is currently activated in the INFO main menu in submenu item Info - inputs.

If your stove receives an external demand to stop operation, it takes approx. 5 minutes until it switches off. All further settings required to your thermostat can be taken from the respective room thermostat operating instructions.

#### Note



Operation is not possible unless either a cable bridge or an external room thermostat is connected. The external demand has priority over all operating modes (MANUAL/AUTOMATIC/COMFORT).

## **Option FIRENET**

Only for combination and pellet stoves with touch panel version V2.16 or higher.

The FIRENET module connects your stove to the Internet. You can operate the stove with any Internet-enabled device (tablet, PC, Smartphone ...). So you retrieve the operational status, various information and make your settings remotely.

For further information, please contact your dealer.

## **RIKA VOICE**

for combi and pellet stoves with touch display, version V2.26 or above, only and in combination with the RIKA Firenet module and Amazon Alexa

RIKA VOICE allows you to control your RIKA stove by simply speaking to it. Power on or off, switching between modes or adjusting the preferred heat output or room temperature: a few words is all it takes!

More detailed information could be obtained at **www.rika.at** or from your dealer.

## 10. MAINTENANCE

The frequency with which the stove requires cleaning and the maintenance intervals depend on the fuel you use. High moisture content, ash, dust and chips may more than double the maintenance required. We would like to point out again that only tested and recommended pellets may be used as fuel.

#### Note



Ash may contain embers – only place ash in sheet steel containers. FIRE RISK! In a cold state, dispose it of in the household waste.

#### Note



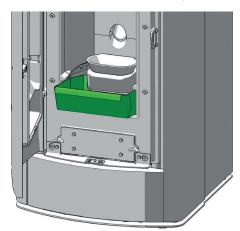
We recommend at least once a year to have all maintenance carried out by your RIKA dealer.

## Open the combustion chamber door

To open or close the combustion chamber door use the included key. This key can be stored on the back of the stove when not in use.

## Empty the ash drawer

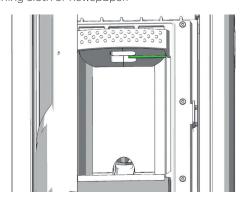
Empty the ash drawer regularly. The ash drawer is simply pulled forward with the combustion chamber door open.





# Cleaning the flame temperature sensor

Remove the dust deposits from the sensor at regular intervals. Use a clean cleaning cloth or newspaper.





# Cleaning of the burn pot - daily

Make sure that the air vents are not blocked with ash or clinker. Remove the clinker using the supplied brush and vacuum the burn pot. The burn pot can be easily cleaned inside the stove. After removing the pot the area underneath can be vacuum-cleaned.





Do not damage the ignition when cleaning with the brush. Vacuum out the pipe of the ignition.

#### Note



Clean the fire trough regularly. Only clean when cold, when embers are extinguished!

#### Note



If the stove is heated in continous operation, it must be cleaned 2x within 24 hours. FIRE HAZARD!

## Cleaning the door glass

If necessary

The viewing window becomes coated in the case of solid fuels, particularly with the very fine ash of wood pellets, light or dark depending on the pellet quality (especially with low output). The glass can be cleaned best with a moist cloth. Stubborn dirt can be removed with a special cleaner available from your stove dealer. Usual cleaners containing acid or solvents can be too harsh and damage the glass.

# Cleaning painted surfaces

If necessary

Wipe the painted surfaces with a damp cloth, do not scrub. Do not use solvent-containing cleaners.

#### 11. CLEANING

#### Tip

ir sonvice and

Your RIKA dealer will gladly advise you about their service and maintenance offers.  $\,$ 

Depending on pellet consumption, a message prompting cleaning of the stove appears on the display in regular intervals. This message can be acknowledged on the Touch Display, while continuing operation. Perform a cleaning cycle at the next opportunity.

Subsequently, reset the counter in the SETTINGS menu / RESETS submenu, as per operating instructions of TOUCH DISPLAY.

#### Tip

0

The message will only stop reappearing once you have reset the feed volume in the SETTINGS / Resets menu.

#### Note



Your stove must be switched off and cooled before any maintenance work is performed. Only work on the unit when the mains plug has been disconnected.

## Cleaning the convection air openings

Vacuum clean any dust deposits from the convection air openings at regular intervals.

The stove should be cleaned thoroughly prior to the start of the heating season to prevent excess odour.

#### Note



To prevent your stove from overheating of the internal components, do never cover the convection fins!

## Combustion air - intake

If necessary, please also clean the air intake with a hoover.

#### Note



Only when the stove is cold! You could vacuum out embers – FIRE RISK!

## Cleaning the pellet container

Do not refill the completely empty container immediately; remove the residues (dust, chippings etc.) from the empty container. The unit must be disconnected from the mains!

## **Bearings**

(annually)

All built-in bearings (pellet screw) should be checked. Clean or replace bearings depending on condition.

## Checking seals

(annually)

Check the condition of the seals at least once a year. Repair or replace seals depending on condition.

#### Note



Only intact seals ensure your stove works perfectly!

#### Tip



You will find the seals and sealing kit in the spare part overview.

# Cleaning the flue gas channels and flue gas collecting duct

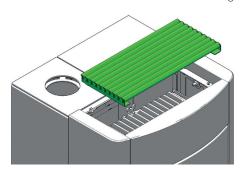
The flue gas channels are situated beneath and beside the combustion chamber.

Loosen the 4 screws of the convection fins.



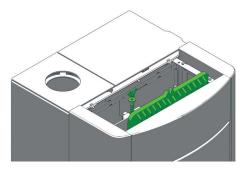


Push the convection fins backwards and lift them straight up.



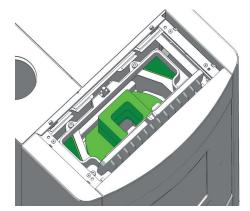


Loosen the wing nut on the lid of the cleaning opening, tilting the eyescrew sidewards. Open the lid as far as the stop.

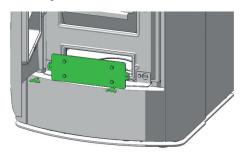




Now clean the flues and baffles with the supplied brush. Vacuum the combustion residues with a vacuum cleaner.

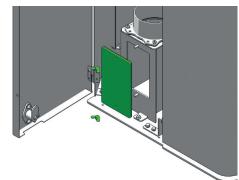






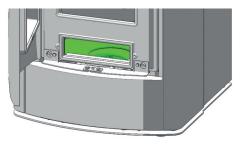


Unscrew the two wing nuts and remove the outer cleaning lid. Vacuum the combustion residues off the flue gas collecting duct, especially the area to the convection fan.





Vacuum the combustion residues off the flue gas collecting duct, especially the area to the convection fan.





#### Note



To ensure the proper operation of your pellet stove, replace any defect (porous, frayed) seals after cleaning and maintenance.

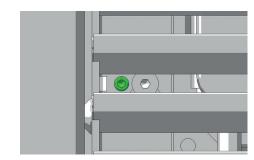


door.



Install the removed parts in reverse order.

There are 4 Allen screws to align the convection fins perfectly.







# Cleaning the flue pipes

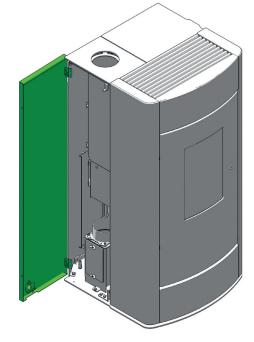
(annually)

Remove the flue pipes. Inspect and clean the chimney connection. Brush off any soot and dust deposits in the fire and in the flue pipes and vacuum.

## Note



Accumulated fly ash in the flue gas channels may impair the performance of the stove and pose a safety risk.



## 12. PROBLEMS - POSSIBLE SOLUTIONS

## Problem 1

Fire burns with weak, orange flame. Pellets heap up in fire trough, window soots up.

#### Cause(s)

- Insufficient combustion air
- Poor chimney draught
- Stove is sooted over inside

#### Possible solutions

- Remove any ash or clinker from the fire trough that may block the air inlets. (see CLEANING/MAINTENANCE)
- If possible swap to better pellet quality.
- Check whether flue gas pipes are blocked with ash (see CLEANING/MAINTENANCE).
- Check whether the air intake or flue tubes are blocked.
- Check door and cleaning cover seals for leaks (see CLEANING/ MAINTENANCE)
- Clean fan (see CLEANING/MAINTENANCE)
- Have service performed by authorised specialist company.
- The window has to be cleaned from time to time (see CLEANING/ MAINTENANCE)

## Problem 2

Stove smells strongly and smokes outside.

#### Cause(s)

- Burning-in phase (taking into service)
- Stove has accumulated dust and/or dirt

#### Possible solutions

- Wait to end of burning-in phase and ventthe room sufficiently.
- Vacuum off any dust deposits from the convection air openings at regular intervals

## Problem 3

Flue gas discharge when wood is added and during heating phase.

#### Cause(s

- Leaking cleaning openings
- Chimney draught too low
- Leaking flue pipe connection

#### Possible solutions

- Check seals and replace (fire door, cleaning lid, ..)
- Check chimney
- Check connections and if necessary re-seal

#### Note



Please note that checks on the control system and wiring may only be performed in unit switched dead. Any repairs may only be performed by trained specialists.

#### Tip



If a malfunction message occurs, the cause must first be remedied; the unit can be put back into operation by acknowledging the malfunction at the internal unit.

## 13. INSTRUCTIONS FOR COMMISSIONING PROTOCOL

#### FOR PELLET AND COMBI STOVES

The commissioning protocol is to be treated as a documents and serves as the basis for the warranty and guarantee terms. It is to be completed entirely, in particular the stove data and addresses, the work to be performed is to be ticked off after completion. The signatories confirm with their signatures that all the items on the list have been concluded properly.

#### Note

rice to

Please return 1 completed protocol for putting into service to RIKA Innovative Ofentechnik GmbH, Müllerviertel 20, 4563 Micheldorf, Austria.

#### **Electrical periphery**

It is important that the connection socket in the electrical periphery is earthed. The operability of any room thermostat present must be checked. The execution of commands is to be established by phoning in the case of a GSM modem.

#### Exhaust gas system

The exhaust line, stove and combustion air inlet are part of the combustion system as a whole; therefore the correct execution must also be checked. The plug connections should be tight in general since the system works with excess pressure. The exhaust tube has a diameter of 100 mm for pellet stove, and of 130 mm / 150 mm for the combi stove, which is sufficient for short distances. In the case of several changes in direction, the resistance of the exhaust system can increase with the flue to such an extent that the combustion quality suffers and/or noise arises from the greater flow speed. Correct determination of the chimney draught can only be performed at nominal thermal output and serves to evaluate the chimney. If the draught is more than 15 Pa, then a draught limiter should be installed.

#### **Stove functions**

These are the basic stove functions that are to be checked and ticked off. The stove is ready for operation if these functions are ensured.

## Operator instruction

This is one of the most important points in the putting into operation. It is very important that the operator understands the stove properly and is prepared to assume responsibility for the basic tasks required for operational safety.

In particular the connection between special features of a biomass heating system and his obligations as well as the warranty and guarantee terms must be explained. e.g. non-tested pellets and screw blockers, lack of cleaning or maintenance and stove malfunctions. Thorough instruction can prevent many complaints.

#### **Stove functions**

Explanation of the processes in the stove during ignition, normal operation, cleaning phase etc.

#### Contro

Explain operator's possibilities to intervene, empty pellet container, room thermostat, GSM modem, functions and settings, program times if necessary. Operating instructions: Handover and reference to the content to the following points, is a document.

#### **Warranty terms**

Difference between warranty (statutory) and guarantee (voluntary), terms of guarantee, determination of wearing parts, reference to pellet quality to be used and the consequences of poor quality.

#### **Cleaning instructions**

Ash and dust occurs with a biomass heating unit. The fire trough is to be cleaned regularly with regular heating operation (in the case of pellet operation, the drilled air holes in particular must be free of residues). The ash drawer is to be emptied regularly. The flue gas pipes are to be cleaned once or twice in the heating season depending on stove type; by a specialist company is best.

#### **Maintenance**

#### Note



We recommend at least once a year to have all maintenance carried out by your RIKA dealer.

#### Combustion

All doors must close tightly to prevent intake of false air.



# **COMMISSIONING REPORT** for RIKA pellet and combi stoves. Dated 11/2021

	RIKA retailer
Surname, forename	Retailer stamp
Street, number	
Post-code, city	
E-mail, phone	
Device data	
Device type	Software version
Serial number	Display version
Cladding undamaged?	Year of production
Electrical peripherals	
Connection socket grounded	GSM modem
Room thermostat Model	Phone provider
FIRENET Model	
Inspection of system and safety components	
Smooth operation of flues gas flap checked (combi stove)	Fire alarm in place?
Smooth operation of backfire safety flap checked (combi stove)	Fire-proof floor covering in place?
Differential pressure sensor (building)	Other
Installation	
	Room height
Proper installation according to installation and user manuals YES NO  Comments	Room ventilation YES NO
Comments	
	Exhaust hood (outdoor connection)
ATTENTION:	WC extraction YES NO
Compliance with national regulations and laws as well as locally applicable rules and regula- tions is within the responsibility of the specialist contractor commissioned with installation.	Central vacuum cleaning system
Flue gas line/chimney	Number of deflector plates
Chimney type BRICKS STAINLESS STEEL FIRECLAY	Number of deflector plates Length of smoke pipes
Chimney diameter Chimney height	Smoke pipes in connection system WITH WITHOUT SEALING LIP
Chimney diameter  Chimney height  Chimney – approved by inspection authority?  YES NO	Smoke pipes in connection system WITH WITHOUT SEALING LIP  Plaster openings YES NO
Chimney – approved by inspection authority?	Plaster openings YES NO
Chimney – approved by inspection authority?  Chimney system  INDOOR  OUTDOOR	Plaster openings  Chimney draft (full load)  Outside temperature
Chimney – approved by inspection authority?  Chimney system INDOOR OUTDOOR  Above sea level	Plaster openings  Chimney draft (full load)  Outside temperature
Chimney – approved by inspection authority?  Chimney system INDOOR OUTDOOR  Above sea level  Device functions	Plaster openings  Chimney draft (full load)  Outside temperature  Independently of room air  YES NO  NO
Chimney – approved by inspection authority?  Chimney system INDOOR OUTDOOR  Above sea level  Device functions  Relay testing (component testing)	Plaster openings  Chimney draft (full load)  Outside temperature  Independently of room air  YES NO  NO
Chimney – approved by inspection authority?  Chimney system INDOOR OUTDOOR  Above sea level  Device functions  Relay testing (component testing)  Initial user instruction	Plaster openings
Chimney – approved by inspection authority?  Chimney system INDOOR OUTDOOR  Above sea level  Device functions  Relay testing (component testing)  Initial user instruction  Pellet quality explained (env. standard/DIN plus/ENplus-A1)	Plaster openings
Chimney – approved by inspection authority?  Chimney system INDOOR OUTDOOR  Above sea level  Device functions  Relay testing (component testing)  Initial user instruction  Pellet quality explained (env. standard/DIN plus/ENplus-A1)  Device function/control explained  Cleaning & maintenance interval, maintenance checklist explained	Plaster openings
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Chimney – approved by inspection authority?  Chimney system INDOOR OUTDOOR  Above sea level  Device functions  Relay testing (component testing)  Initial user instruction  Pellet quality explained (env. standard/DIN plus/ENplus-A1)  Device function/control explained  Cleaning & maintenance interval, maintenance checklist explained  Maintenance contract  Guarantee conditions described  Warranty conditions explained  RIKA Innovative Ofentechnik, 4563 Micheldorf, Müllerviertel 20, Austria, hereby confirms and recording. The client confirms the reception of correct and clear instructions. Our guarantee to the collection, saving and use of my personal data (name, address, e-name of the collection, saving and use of my personal data (name, address, e-name of the collection, saving and use of my personal data (name, address, e-name of the collection, saving and use of my personal data (name, address, e-name of the collection)	Plaster openings
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#### 14. GUARANTEE CONDITIONS

We recommend having the installation performed by a RIKA-certified technician.

These guarantee conditions only apply for the European mainland. For all other countries, the separate conditions of the importer in the respective country apply. In cases of doubt, or in the case of missing or incorrect translations, the German version is always the sole valid version.

In the interest of ensuring damage limitation in good time, the guarantee claim should be sent in writing to the RIKA specialist or contract dealer.

In this event, the following documents must be presented:

- Written reason for complaint
- Invoice
- · Commissioning record
- Model name and serial number

# RIKA GUARANTEE 5 YEARS

on the welded stove body.

Up to 5 years or 10,000 kg of consumed pellets for pellet stoves.

This relates exclusively to defects in the material and processing, and to the supply of replacement parts free of charge. Working hours and travel times are not covered by the manufacturer's guarantee.

## The guarantee is conditional on the following:

- Only original parts supplied by the manufacturer must be used.
- Professional installation of the stove in compliance with the respective operating manual valid at the time of purchase.
- The stove must be connected by a professional certified for that type of stove.
- The commissioning is performed by a RIKA-certified technician.

If these points are not complied with, the guarantee claim is void!

Any costs incurred by the manufacturer as a result of an unjustified guarantee claim will be charged back to the claimant. Likewise excluded from the guarantee is any damage resulting from or caused by non-compliance with the manufacturer's instructions for operating the appliance, e.g. overheating, use of non-approved fuels, unprofessional interference with the appliance or the flue pipe, a flue suction that is incorrectly adjusted to the appliance or is insufficient or too strong, condensation water, non-performance of or inadequate maintenance or cleaning, non-compliance with the applicable building regulations, improper operation by the operator or third parties, transport and handling damage.

## STATUTORY WARRANTY PROVISIONS REMAIN UNAFFECTED BY THE GUARANTEE!

## 15. WARRANTY CONDITIONS

See the respective general terms and conditions of business and warranty conditions of the RIKA dealer.

## The warranty does not cover:

- 1. Wearing parts (normal wear and tear not resulting from a defect)
- 2. Parts in contact with fire, e.g. glass, combustion troughs, grates, baffle plates, deflectors, combustion chamber cladding (e.g. refractory clay), ceramics, ignition elements, sensors, combustion chamber sensors and temperature monitors
- 3. Paint, surface coatings (e.g. handles, cover panels)
- 4. Seals
- 5. Natural stone, thermal stone, etc.

valid from: 01.11.2022

#### 16. DISPOSAL INFORMATION

RIKA Innovative Ofentechnik GmbH is ensuring that its products are eco-friendly throughout the product life cycle. This is why our commitment for electronic products goes beyond the end of their product life cycle.

#### Note



For proper disposal of the device, we recommend contacting a local waste disposal company.

#### Note



Please contact your RIKA specialist dealer for professional disassembly/dismantling of the device.



We recommend that you remove the parts that come into contact with the fire, such as glass, fire trough, grates, draught plates, baffle plates, combustion chamber linings (e.g. fireclay), ceramics, ignition elements, sensors, combustion chamber sensors and temperature monitors and dispose of them in the household waste.

# Information on the individual components of the device

- Electrical or electronic components: Remove the electrical or electronic components from the device by disassembling them. These components must not be disposed of in the residual waste. Proper disposal should be carried out via the waste electrical equipment take-back system.
- Fireclay in the combustion chamber: Remove fireclay components that have been installed in the combustion chamber from the appliance. If present, fastening elements must be removed beforehand. Fireclay components that come into contact with the fire or flue gas must be disposed of; reuse or recycling is not possible.
- Vermiculite in the combustion chamber: Remove vermiculite that has been installed in the combustion chamber from the appliance. If present, fastening elements must be removed beforehand. Vermiculite in contact with fire or flue gas must be disposed of, reuse or recycling is not possible.
- Glass ceramic pane: Remove the glass ceramic pane using a suitable tool. Remove the seals and separate them from the frame if present. Transparent glass ceramic can generally be recycled, but must be separated into decorated and non-decorated panes. The glass ceramic pane can be disposed of as construction waste.
- Sheet steel: Disassemble the sheet steel components of the device by unscrewing or flexing (alternatively by mechanical crushing). If present, remove the seals beforehand. Dispose of the sheet steel parts as metal scrap.
- Cast iron: Disassemble the components of the cast iron device by unscrewing or flexing (alternatively by mechanical crushing). If present, remove gaskets beforehand. Dispose of the cast parts as metal scrap
- Natural stone: Remove existing natural stone mechanically from the unit and dispose of as construction waste.
- Gaskets (glass fibre): Remove the gaskets mechanically from the device. These components must not be disposed of with residual waste, as waste glass fibre cannot be destroyed by incineration. Dispose of gaskets as glass and ceramic fibres (artificial mineral fibres).
- Metal handles and decorative elements: If present, remove or dismantle metal handles and decorative elements and dispose of them as metal scrap.



Please observe the local disposal possibilities for all components.

# Extract from the waste code of the **European Waste List Regulation**

Waste code	Waste type
15 01 03	Wooden packaging
17 01 03	Tiles and ceramics
17 02 02	Glass
17 04 05	Iron and steel
17 05 04	Soil and stones

## **Electronic Waste**

In accordance with the European Directive (2012/19/EU) Waste Electrical and Electronic Equipment (WEEE) and other local regulations, RIKA supports the setup of take-back systems and recycling infrastructures.

Old devices can easily be returned to the municipal waste collectors for recycling purposes. Please observe the national regulations to that end



The device may not be disposed of in the normal household waste.

## 17. COMPLIANCE WITH EU REGULATIONS



This product comlies with the requirements of the European Community.

Hereby, RIKA Innovative Ofentechnik GmbH declares that this device is in compliance with the essential requirements and other relevant provisions of Directive 2014/30/EU, 2014/35/EU, 2014/65/EU and 2011/1185/EU.

The most recent and valid version of the DoC (Declaration of Conformity) can be viewd at www.rika.at







## **RIKA Innovative Ofentechnik GmbH**

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In case of doubt as well as missing or incorrect translations, the German version is the only valid one. Subject to technical and visual changes as well as layout and printing errors..

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